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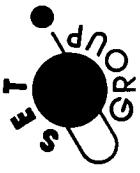
**Technology Drivers for Flight  
Telerobotic System Software**

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**Robert Labaugh  
SET Group  
Denver, Colorado**

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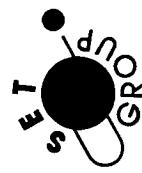
## **Technology Drivers for Flight Telerobotic System Software**

**Robert J. LaBaugh  
SET Group  
Denver, Colorado**

## **Selected Topics In Robotics For Space Exploration**

## Introduction

- Major Software Drivers in a Flight Manipulator System
  - Control Algorithms
  - Distributed Hardware Architecture
  - Bus Loading
  - Margin/Performance Requirements (10ms/20ms)
  - Data Management
    - Telemetry/Data Recording
    - Operator Interface
  - Safety
  - Fix It in Software



## **Flight Software Lines of Code**

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- Estimated at 40K Ada Statements
- Approximately 22K in Development Library at Start of Technology Capture Effort

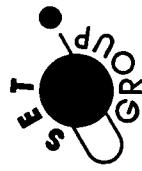
| <u>Function</u>        | <u>Lines of Code</u> | <u>Percentage</u> |
|------------------------|----------------------|-------------------|
| Control Algorithms     | 5.5K                 | 13.8%             |
| Operator Interface     | 10.0K                | 25.0%             |
| Safety                 | 5K                   | 12.5%             |
| Data Management        | 7K                   | 17.5%             |
| Misc. Hardware Control | 5.5K                 | 13.8%             |
| Common Utilities       | 5K                   | 12.5%             |
| ROM                    | 2K                   | 5.0%              |



## Flight Computer Architecture

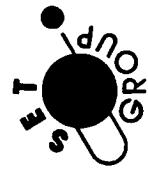
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- Distributed 80386-80387s
  - 8 Controllers
    - Custom Design
    - 512K Bytes RAM
    - Joint Controllers Embedded in Arm
    - 4x4 in. Surface Mount Boards
  - Space Station Standard Data Processor
    - 3 CPUs with 4M Bytes RAM each
- MIL-STD-1553B Busses Connecting CPUs
  - Workstation Bus
  - Telerobot Bus
- PGSC Used for Display and Initial Program Load



## System Safety

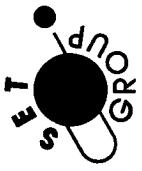
- Critical Items Required To Be Two Fault Tolerant
  - One Path Outside of Computer System
  - Other Two in Independent Systems
- FTS Safety Requirements
  - Safe Return Of Orbiter
  - Doors Must Be Able To Close
  - System Must Be Safe For Landing (Caged)
  - Inadvertent Release of Hardware
    - Manipulator Grasp of Object
    - Object Caging Mechanism
  - Correct Operation of Manipulator
    - No Unplanned Contact with Environment
    - Planned Contact at Safe Forces and Torques



## Safety Critical Parameters

| <u>Parameter</u>            | <u>Monitored By</u>          | <u>Hazard Mitigated</u>            |
|-----------------------------|------------------------------|------------------------------------|
| Cartesian Position          | TRCC/TRRC                    | Unplanned Contact                  |
| Cartesian Velocity          | TRCC/TRRC                    | Unplanned Contact                  |
| Cartesian Force (6 DOF)     | Joint Controllers (H/W)      | Excessive Force                    |
| Joint Position              | Joint Controllers (H/W)/TRRC | Unplanned Contact                  |
| Joint Velocity              | Joint Controllers/TRRC       | Unplanned Contact                  |
| Joint Torque                | Joint Controllers (H/W)      | Unplanned Contact, Excessive Force |
| Joint Motor Current         | Joint Controllers (H/W)      | Unplanned Contact, Excessive Force |
| End Effector Gripping Force | Joint Controllers (H/W)      | Excessive Force                    |
| End Effector Grip Current   | Joint Controllers (H/W)      | Excessive Force                    |
| Joint Position Variance     | Joint Controllers            | Unplanned Contact                  |
| FTT-A versus FTT-B Variance | TRCC                         | Excessive Force                    |
| Actuator/EE Temperature     | TRCC                         | Failure to Stow                    |
| Processor Temperature       | TRCC                         | Failure to Stow, Unplanned Contact |
| Processor Health            | TRCC/TRRC/PM                 | Unplanned Contact                  |

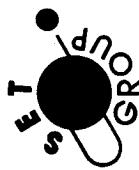
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## System Safety – Software Functions

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- Cartesian Safety
  - Position/Boundary Management
    - Check Arm Position versus Environment
    - Velocity Limits
  - Force Applied to Environment
- Manipulator Joint Safety
  - Position versus Joint Stops
  - Consistency of Three Position Sensors
- Communications
  - Heartbeat Between Critical Computers
  - Checksum of All Messages
- Temperatures



## **System Safety – Software Functions (cont.)**

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- Operational Checks
  - Tighter Bounds than Safety Limits
  - Violation Results in Limited Value or Soft Stop
- Safety Checks
  - Violation Results in Emergency Shutdown
- Hardware Checks Can Also Produce Emergency Shutdown (ESD)
  - Need to Report Sensor Which Caused ESD
- Ada Run-time Checks Not Sufficient for Detection of Problems
  - Corruption of Code
  - Execution of Non-code
- DDC-I Use of 80386 Protected Mode
  - Code in Read Only Segment
  - Access Outside of Segment Trapped by Hardware



## Fix It in Software

- Coarse Encoder Calibration Curves
  - Position Dependent Error
  - Varied with Temperature
  - Varied with Time
- Augmented Damping
  - 1000Hz
  - Multiple Digital Filters
- FTT Decoupling
- Safety
  - Force Limiting
  - Third Instance of Collision Avoidance
- Power Switch Control
- Power / Thermal Problem

